# **H&O DIE SUPPLY, INC.**

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#### **Product Description**

**METCHEM 6475** is a synthetic grinding fluid for ferrous and non-ferrous metals, including stainless steels. This fluid is formulated to increase wheel life, improve surface finish, and help prevent wheel loading. **METCHEM 6475** is designed to provide long-term trouble free performance, exceptional fine settling, and extended sump life.

#### **Benefits**

- Excellent corrosion protection
- ✓ Hard water stable
- ✓ Leaves soft, non-tacky residue
- ✓ Superior tramp oil rejection
- ✓ Excellent swarf settling properties
- ✓ Excellent rancidity control
- ✓ Easily removed in aqueous wash systems
- ✓ Improves part finish

<b>Properties</b>	
Appearance	Clear, amber liquid
Odor	Characteristic
Specific Gravity @ 70°F	1.062
Density, lbs/gal @ 70°F	6.37
pH 1:10 (5%) dilution	8.5



The Metalloid Partnership Advantage

### **Directions For Use**

**METCHEM 6475** is diluted in water between 5% and 10% depending on severity of operation. The machine sump should always be cleaned with METALLOID METKLEEN cleaner and rinsed prior to adding fresh fluid.

### Packaging

**METCHEM 6475** is available in 5 gallon pails, 55 gallon drums, 330 gallon totes and bulk quantities.

We believe the statements, technical information and recommendations contained herein are reliable, but they are given without warranty or guarantee of any kind, expressed or implied, and we assume no responsibility for loss, damage, or expense, direct or consequential, arising out of their use.

No one understands metalworking fluids better than Metalloid, so no one else can bring you advanced technology that works on the issues that matter to you.



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